

Specification Guide

MX Series

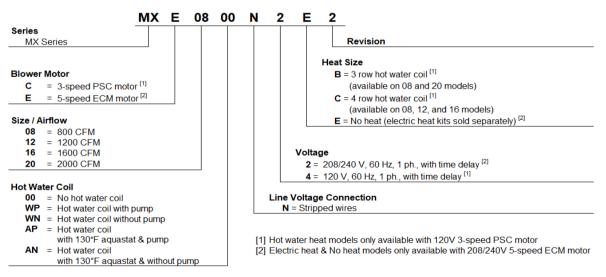
Indoor Modular Blowers

Electric Heat, Hot Water Heat, or No Heat

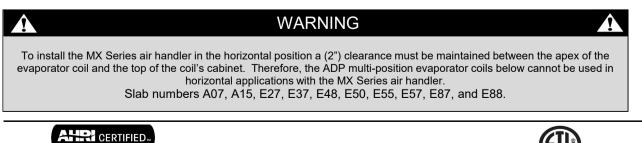


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Product Nomenclature



Approved in state of Massachusetts



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Standard Features All Models

- Easy Installation: "One-Man-Job"
- Cabinet lined with high quality 5/8" foil faced insulation.
- Available from factory as upflow, downflow, and horizontal.
- Only four screws to remove blower panel, making it easier to service.
- Embossed cabinet in heavy gauge galvanized steel to prevent corrosion.
- Factory installed fan time delay postpones blower shutoff 30 seconds in heating mode and 45 seconds in cooling mode.
- Electrical connections can be made on top or right side for 8,12,& 16 size models and top or left side for 20 size models.
 Dynamically balanced 3-speed PSC or 5-speed ECM motor with easy to adjust settings for fine tuning customer comfort.
- Dynamically balanced 3-speed PSC or 5-speed ECW motor with easy to adjust settings for line tuning customer comfort
 Approved for installation in manufactured housing and mobile homes.

Standard Features with Electric Heat

- Slide-out panel with one-point electrical connections.
- Electric heat kits with plug in connections available for field installation.

Standard Features with Hot Water Heat

- Suitable for potable water systems.
- Enhanced grommets secure & tight.
- Easy to replace hot water coil. Remove one screw and slide out.
- Optional factory installed circulating pump fully encased in cabinet.
 Purge valve on hot water coil allows for manual release of any air trapped in coil during installation or servicing.
- Water connections 7/8" ODF (for 3/4" water pipe) on 08 & 12 models and 1 1/8" ODF (for 1" water pipe) on 16 & 20 models.
- Water connections no oblight of a water pipe) on oblight of a land in the oblight of the water pipe) on the water
 - Features are compatible with both factory and field installed circulating pumps.
 - 1. Pump timer- Activates pump for 1 minute every 6 hours eliminating stagnant water in hot water coil.
 - 2. 24 VAC isolation valve control-allows for zoning control.
 - 3. Auxiliary contacts for water heater or boiler activation.
 - 4. Freeze protection- standard factory installed, activates at 40 deg. F and deactivates at 70 deg. F.
 - 5. Thermostat connections
 - 6. Time delay for blower activation:
 - 60 seconds (tap in OFF position)
 - 130 deg. F Aquastat (tap in ON position)
 - Note: Aquastat tap only included if ordered

| Physical Data | 2 anosed BSC motor | | Unit | Size | | | | | |
|--------------------------------------|-------------------------|----------------|-----------|-----------|---------|--|--|--|--|
| Physical Data | 3-speed PSC motor | 08 | 12 | 16 | 20 | | | | |
| Nominal CFM | <u>.</u> | 800 | 1,200 | 1,600 | 2,000 | | | | |
| Available Voltage | | | 120 V, 60 | Hz, 1 ph. | | | | | |
| Maximum Elec. Heat Kit Allowed for I | Field Installation (kW) | 10 | 15 | 20 | 20 | | | | |
| Transformer Size & Type | | 40 VA, Class 2 | | | | | | | |
| Blower Wheel (dia." x width") | | 9 X 6 | 10 X 8 | 10 X 8 | 10 X 10 | | | | |
| | Blower Motor H. P. | 1/3 | 1/2 | 3/4 | 3/4 | | | | |
| | Blower F. L. A. @ 120 V | 5.3 | 7.1 | 7.5 | 10.5 | | | | |
| Hot Water Heat Blower/Pump Data | Pump Conn. Size | | 7/8 | 8" | | | | | |
| | Pump Voltage | | 120 |) V | | | | | |
| | Pump Amps | .52 | | | | | | | |
| Approximate Weight (Ibs) | | 66 | 66 | 71 | 83 | | | | |

* Hot water heat only available in 120 V, 60 Hz.

| | 5 | | Unit | Size | | | | | |
|--------------------------------------|-----------------------------|-------------------------|--------|--------|---------|--|--|--|--|
| | 5-speed ECM motor | 08 | 12 | 16 | 20 | | | | |
| Nominal CFM | - | 800 | 1,200 | 1,600 | 2,000 | | | | |
| Available Voltage | | 208/240 V, 60 Hz, 1 ph. | | | | | | | |
| Maximum Elec. Heat Kit Allowed | for Field Installation (kW) | 10 | 15 | 20 | 20 | | | | |
| Transformer Size & Type | | 40 VA, Class 2 | | | | | | | |
| Blower Wheel (dia." x width") | | 9 X 6 | 10 X 8 | 10 X 8 | 10 X 10 | | | | |
| Electric Heat Blower Data | Motor H. P. | 1/3 | 1/2 | 3/4 | 1 | | | | |
| Electric Heat Blower Data | F. L. A. @ 240 V | 2.8 | 4.1 | 6.0 | 7.6 | | | | |
| Approximate Weight (lbs) | | 69 | 69 | 74 | 86 | | | | |
| * Hot water heat only available in 1 | 20 V, 60 Hz. | | · · · | | • | | | | |

Blower Performance

3-speed PSC motor in 120V (Hot Water Heat)

| Unit Size | Speed | A | Airflow (CFM) vs | . External Static | Pressure (in W. | .C) |
|------------|-------|------|------------------|-------------------|-----------------|------|
| Offit Size | Speed | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 |
| | Low | 749 | 705 | 658 | 614 | 558 |
| 08 | *Med | 865 | 815 | 760 | 708 | 646 |
| | High | 904 | 836 | 801 | 740 | 681 |
| | Low | 1198 | 1144 | 1086 | 1018 | 962 |
| 12 | *Med | 1257 | 1198 | 1130 | 1072 | 1010 |
| | High | 1273 | 1215 | 1158 | 1094 | 1018 |
| | Low | 1576 | 1514 | 1433 | 1338 | 1264 |
| 16 | Med | 1643 | 1576 | 1490 | 1407 | 1320 |
| | *High | 1707 | 1606 | 1545 | 1441 | 1364 |
| | Low | 1759 | 1691 | 1652 | 1580 | 1512 |
| 20 | Med | 1838 | 1788 | 1729 | 1644 | 1555 |
| | *High | 1928 | 1867 | 1810 | 1729 | 1637 |

Speeds marked in **bold with an asterisk*** are the factory speed settings for both heating and cooling.

All data is given while air handler is operating with a dry DX coil and air filter installed.

These are nominal values and blower performance can vary higher or lower from these values based on the evaporator coil that is used. Hot water heat airflow performance data includes associated air pressure drop across a 4 row hot water coil for Unit Size 08, 12, & 16; air pressure drop across a 3 row hot water coil for Unit Size 20.

5-speed ECM motor in 240 V (Electric Heat & No Heat)

| Unit Size | Тар | Airfl | ow (CFM) vs. Ex | cternal Static Pr | essure (inches | W.C.) |
|-----------|-----|-------|-----------------|-------------------|----------------|-------|
| Unit Size | Тар | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 |
| | 1 | 502 | 266 | 155 | 156 | 156 |
| | 2 | 667 | 668 | 636 | 597 | 562 |
| 08 | *3 | 1008 | 980 | 925 | 933 | 915 |
| | +4 | 856 | 839 | 819 | 794 | 783 |
| | 5 | 790 | 758 | 740 | 734 | 696 |
| | 1 | 839 | 658 | 320 | 258 | 220 |
| | 2 | 915 | 762 | 664 | 617 | 567 |
| 12 | *3 | 1315 | 1264 | 1227 | 1187 | 1151 |
| | +4 | 1105 | 1060 | 1009 | 973 | 926 |
| | 5 | 1048 | 990 | 951 | 910 | 852 |
| | 1 | 957 | 773 | 656 | 599 | 531 |
| | 2 | 1020 | 957 | 916 | 870 | 828 |
| 16 | *3 | 1617 | 1580 | 1544 | 1512 | 1480 |
| | +4 | 1431 | 1391 | 1356 | 1325 | 1294 |
| | 5 | 1385 | 1342 | 1301 | 1267 | 1233 |
| | 1 | 1113 | 900 | 757 | 678 | 595 |
| | 2 | 1360 | 1304 | 1249 | 1203 | 1145 |
| 20 | *3 | 1924 | 1857 | 1799 | 1738 | 1692 |
| | +4 | 1557 | 1498 | 1427 | 1381 | 1321 |
| | 5 | 1778 | 1689 | 1604 | 1543 | 1478 |

Speeds marked with * denote cooling airflow. Speeds marked with + denote heating airflow.

All data is given while air handler is operating with a dry DX coil and air filter installed.

These are nominal values and blower performance can vary higher or lower from these values based on the evaporator coil that is used.

Electrical Data

208/240 V, 60 Hz, 1 phase

| | | Heating Ca | apacity per | | | | | | Minimu | m Circuit | Maximu | m Circuit |
|------|------------|----------------------|----------------------|---------------------------------|----------|----------|----------|------------|--------|-----------|---------|-----------|
| Unit | Total Heat | cire | cuit | C ¹ · · · · · | Blower / | Amps (A) | Total Cu | rrent, (A) | - | | | |
| Size | Capacity | kW | BTUH | Circuit | | | | | Ampa | city (A) | Breaker | size (A) |
| | | 240 V ^[1] | 240 V ^[1] | | 208 V | 240 V | 208 V | 240 V | 208 V | 240 V | 208 V | 240 V |
| | 0 | 0 | 0 | 1 | 2.40 | 2.40 | 2.4 | 2.4 | 3.0 | 3.0 | 15 | 15 |
| 08 | 5 | 5 | 17,061 | 1 | 2.40 | 2.40 | 20.5 | 23.2 | 25.6 | 29.0 | 30 | 30 |
| 00 | 7.5 | 7.5 | 25,591 | 1 | 2.40 | 2.40 | 29.5 | 33.7 | 36.9 | 42.1 | 40 | 45 |
| | 10 | 10 | 34,121 | 1 | 2.40 | 2.40 | 38.5 | 44.1 | 48.1 | 55.1 | 50 | 60 |
| | 0 | 0 | 0 | 1 | 4.10 | 4.10 | 4.1 | 4.1 | 5.1 | 5.1 | 15 | 15 |
| | 5* | 5 | 17,061 | 1 | 4.10 | 4.10 | 22.2 | 24.9 | 27.7 | 31.2 | 30 | 35 |
| 12 | 7.5 | 7.5 | 25,591 | 1 | 4.10 | 4.10 | 31.2 | 35.4 | 39.0 | 44.2 | 40 | 45 |
| 12 | 10 | 10 | 34,121 | 1 | 4.10 | 4.10 | 40.2 | 45.8 | 50.3 | 57.2 | 60 | 60 |
| | 15 | 10 | 34,121 | 1 | 4.10 | 4.10 | 40.2 | 45.8 | 50.3 | 57.2 | 60 | 60 |
| | - | 5 | 17,061 | 2 | 0.00 | 0.00 | 18.1 | 20.8 | 22.6 | 26.0 | 25 | 30 |
| | 0 | 0 | 0 | 1 | 6.00 | 6.00 | 6.0 | 6.0 | 7.5 | 7.5 | 15 | 15 |
| | 7.5* | 7.5 | 25,591 | 1 | 6.00 | 6.00 | 33.1 | 37.3 | 41.4 | 46.6 | 45 | 50 |
| | 10 | 10 | 34,121 | 1 | 6.00 | 6.00 | 42.1 | 47.7 | 52.6 | 59.6 | 60 | 60 |
| 16 | 15 | 10 | 34,121 | 1 | 6.00 | 6.00 | 42.1 | 47.7 | 52.6 | 59.6 | 60 | 60 |
| | 15 | 5 | 17,061 | 2 | 0.00 | 0.00 | 18.1 | 20.8 | 22.6 | 26.0 | 25 | 30 |
| | 20 | 10 | 34,121 | 1 | 6.00 | 6.00 | 42.1 | 47.7 | 52.6 | 59.6 | 60 | 60 |
| | 20 | 10 | 34,121 | 2 | 0.00 | 0.00 | 36.1 | 41.7 | 45.1 | 52.1 | 50 | 60 |
| | 0 | 0 | 0 | 1 | 6.10 | 6.10 | 6.1 | 6.1 | 7.6 | 7.6 | 15 | 15 |
| | 7.5* | 7.5 | 25,591 | 1 | 6.10 | 6.10 | 33.2 | 37.4 | 41.5 | 46.7 | 45 | 50 |
| | 10 | 10 | 34,121 | 1 | 6.10 | 6.10 | 42.2 | 47.8 | 52.8 | 59.7 | 60 | 60 |
| 20 | 15 | 10 | 34,121 | 1 | 6.10 | 6.10 | 42.2 | 47.8 | 52.8 | 59.7 | 60 | 60 |
| | 15 | 5 | 17,061 | 2 | 0.00 | 0.00 | 18.1 | 20.8 | 22.6 | 26.0 | 25 | 30 |
| | 20 | 10 | 34,121 | 1 | 6.10 | 6.10 | 42.2 | 47.8 | 52.8 | 59.7 | 60 | 60 |
| | 20 | 10 | 34,121 | 2 | 0.00 | 0.00 | 36.1 | 41.7 | 45.1 | 52.1 | 50 | 60 |

W packages in **bold italics** indicate that these heat packages require and include circuit breakers; circuit breakers are optional for all other models. [1] For 208 Volts use 0.751 correction factor for kW & BTUH. *For 240 V applications, circuit breaker supplied with the electric heat kit may need to be changed.

Electrical Data

120 V, 60 Hz, 1 Phase

| Unit Size | Electric Heat Capacity (kW) | Blower Amps (A) | Total Current, (A) | Minimum Circuit Ampacity (A) | Maximum Circuit Breaker size (A) | |
|--------------|--------------------------------------|--------------------|--------------------------|---------------------------------------|---|--|
| | ((())) | 120 V | 120 V | 120 V | 120 V | |
| 08 | 0.0 | 5.0 | 5.0 | 6.3 | 15 | |
| 12 | 0.0 | 7.4 | 7.4 | 9.3 | 15 | |
| 16 | 0.0 | 8.4 | 8.4 | 10.5 | 15 | |
| 20 | 0.0 | 11.1 | 11.1 | 13.9 | 15 | |

Water Heating Capacity (BTUH)

Unit Size 08

| Water | Entering | | 2 GPM | | | 3 GPM | | 4 GPM | | | |
|-------|----------|----------|----------|--------|----------|--------|--------|----------|----------|--------|--|
| Coil | Water | H₂O P.D. | P.D. CFM | | H₂O P.D. | CF | М | H₂O P.D. | P.D. CFM | | |
| Size | Temp | (in FT) | 600 800 | | (in FT) | 600 | 800 | (in FT) | 600 | 800 | |
| | 120°F | 0.9 | 17,800 | 20,200 | 1.9 | 19,600 | 22,700 | 3.4 | 20,800 | 24,600 | |
| 3 ROW | 140°F | 0.9 | 25,200 | 28,500 | 1.9 | 27,700 | 32,000 | 3.4 | 29,300 | 34,700 | |
| 31.00 | 160°F | 0.9 | 32,600 | 37,000 | 1.8 | 35,800 | 41,400 | 3.3 | 37,900 | 44,900 | |
| | 180°F | 0.9 | 40,100 | 45,500 | 1.8 | 44,000 | 50,900 | 3.3 | 46,500 | 55,100 | |

| Water | Entering | | 2 G | РМ | | 3 GPM | | | | 4 GPM | | | |
|---------|----------|-----------------------|--------|--------|--------|---------|--------|--------|--------|-----------------------|--------|--------|--------|
| Coil | Water | H ₂ O P.D. | | CFM | | | CFM | | | H ₂ O P.D. | | CFM | |
| Size | Temp | (in FT) | 650 | 750 | 800 | (in FT) | 650 | 750 | 800 | (in FT) | 650 | 750 | 800 |
| | 120°F | 1.6 | 23,200 | 25,900 | 27,600 | 3.3 | 25,300 | 28,400 | 30,200 | 5.5 | 26,700 | 31,600 | 33,700 |
| 4 ROW | 140°F | 1.5 | 32,300 | 29,200 | 31,100 | 3.2 | 37,200 | 37,300 | 39,700 | 5.4 | 39,300 | 38,100 | 40,600 |
| 4 1.000 | 160°F | 1.5 | 39,500 | 43,300 | 46,200 | 3.1 | 43,100 | 48,700 | 51,900 | 5.2 | 45,000 | 51,600 | 55,100 |
| | 180°F | 1.4 | 48,400 | 53,100 | 56,700 | 3.0 | 52,900 | 59,700 | 63,700 | 5.0 | 55,100 | 63,300 | 67,500 |

Unit Size 12

| Water | Entering | | 3 GPM | | | | 4 GPM | | | | 5 GPM | | | |
|--------|----------|-------------|--------|--------|--------|-----------------------|--------|--------|--------|----------|--------|--------|--------|--|
| Coil | Water | $H_2O P.D.$ | D. CFM | | | H ₂ O P.D. | CFM | | | H₂O P.D. | | CFM | | |
| Size | Temp | (in FT) | 1000 | 1100 | 1200 | (in FT) | 1000 | 1100 | 1200 | (in FT) | 1000 | 1100 | 1200 | |
| | 120°F | 3.3 | 33,500 | 35,000 | 36,300 | 5.5 | 36,200 | 38,100 | 39,800 | 6.9 | 37,900 | 40,100 | 42,000 | |
| 4 ROW | 140°F | 3.2 | 47,200 | 49,400 | 51,300 | 5.4 | 51,000 | 53,700 | 56,100 | 6.8 | 53,500 | 56,500 | 59,200 | |
| 41.000 | 160°F | 3.1 | 61,100 | 63,900 | 66,400 | 5.2 | 66,000 | 69,400 | 72,500 | 6.5 | 69,100 | 73,000 | 76,600 | |
| | 180°F | 3.0 | 75,100 | 78,600 | 81,600 | 5.0 | 81,000 | 82,300 | 89,100 | 6.3 | 84,700 | 89,600 | 94,000 | |

Unit Size 16

| Water | Entering | | 3 G | РМ | | 4 GPM | | | | 5 GPM | | | |
|--------|----------|----------|----------|--------|--------|----------|--------|--------|---------|---------------------------|---------|---------|---------|
| Coil | Water | H₂O P.D. | P.D. CFM | | | H₂O P.D. | CFM | | | H ₂ O P.D. CFM | | | |
| Size | Temp | (in FT) | 1400 | 1500 | 1600 | (in FT) | 1400 | 1500 | 1600 | (in FT) | 1400 | 1500 | 1600 |
| | 120°F | 1.0 | 38,600 | 39,600 | 40,500 | 1.7 | 42,700 | 44,000 | 45,200 | 2.6 | 45,500 | 47,000 | 48,400 |
| 4 ROW | 140°F | 1.0 | 54,600 | 56,000 | 57,300 | 1.7 | 60,300 | 62,100 | 63,800 | 2.6 | 64,100 | 66,300 | 68,300 |
| 4 6000 | 160°F | 1.0 | 70,700 | 72,500 | 74,200 | 1.7 | 78,000 | 80,400 | 82,600 | 2.5 | 82,900 | 85,800 | 88,400 |
| | 180°F | 1.0 | 86,900 | 89,200 | 91,300 | 1.6 | 95,900 | 98,900 | 101,600 | 2.4 | 101,800 | 105,300 | 108,600 |

Unit Size 20

| Water | Entering | | 3 GPM | | | | 4 GPM | | | | 5 GPM | | | |
|--------|----------|----------|--------|--------|---------|-------------|----------|---------|---------|------------|----------|---------|---------|--|
| Coil | Water | H₂O P.D. | CFM | | | $H_2O P.D.$ | P.D. CFM | | | $H_2OP.D.$ | P.D. CFM | | | |
| Size | Temp | (in FT) | 1800 | 1900 | 2000 | (in FT) | 1800 | 1900 | 2000 | (in FT) | 1800 | 1900 | 2000 | |
| | 120°F | 1.1 | 43,700 | 44,400 | 45,100 | 1.9 | 49,100 | 50,100 | 51,100 | 2.9 | 52,900 | 54,100 | 55,300 | |
| 3 ROW | 140°F | 1.1 | 61,700 | 62,700 | 63,700 | 1.9 | 69,300 | 70,800 | 72,100 | 2.8 | 74,600 | 76,400 | 78,000 | |
| 51.000 | 160°F | 1.1 | 79,900 | 81,200 | 82,500 | 1.8 | 89,700 | 91,600 | 93,300 | 2.8 | 96,500 | 78,800 | 100,900 | |
| | 180°F | 1.1 | 98,200 | 99,900 | 101,400 | 1.8 | 110,300 | 112,600 | 114,700 | 2.7 | 118,600 | 121,400 | 124,000 | |

All capacities are based on 70°F entering air temperature.

For entering air temperatures other than 70°F use the following capacity correction factors:

(72°F x .982), (68°F x 1.02), (66°F x 1.04). Glycol correction factors: (10% X .98), (20% X .95), (30% X .92), (40% X .88)

Sample Hydronic System Design

Includes: Heating coil selection, line sizing and selected pump other than supplied by ADP

Sample Application

3 ton Cooling Load 180° F Water Temp 40% Glycol Mixture 80,000 BTUH Heat Required

(1) From the Heating Capacity Tables select the Air Handler that supplies at least 80,000 BTUH at 1,200 CFM, 180° F water temperature.
 The Unit Size 12 hot water coil supplies 94,000 BTUH @ 5 GPM, 6.3' pressure drop Correct capacity for 40% glycol (correction factors found below capacity chart)
 Corrected coil heating capacity (BTUH)
 (2) Determine total equivalent line length Note: Use the following line sizes as a guide for initial selection 1 - 3 GPM, 3/4" 4 - 5 GPM, 1" 6 - 8 GPM, 1 1/4"

| Line size 1" | | | Equiv. ft. of | _ | | | |
|---------------------------------------|------------------|-----------------------|---------------------------|------------|------|---|--------|
| Total number of fittings | <u>Quantity</u> | | pipe (Table 3 | <u>3)</u> | | | |
| 90° SR elbov | ws <u>20</u> | Х | 2.7' | = | 54' | _ | 54' |
| 90 [°] LR elbov | vs <u>0</u> | Х | 0 | = | 0 | + | 0 |
| 45° elbows | 0 | Х | 0 | = | 0 | + | 0 |
| gate valves | 2 | Х | 1.9' | = | 3.8' | + | 3.8' |
| Total supply and return line | e length | | | | | + | 186' |
| Total equivalent line leng | th | | | | | = | 244' |
| (3) Determine total pump head require | red | | Press. Drop/ (Table 1) | <u>′ft</u> | | | |
| Total equivalent line length | 244' | х | 0.023 | = | 5.61 | | 5.61' |
| Total pressure drop through | h coil (found or | capacity | / chart) | | | + | 6.3' |
| Line length correction facto | or for 40% glyco | ol @ 180 ^o | °F (Table 2) | | | Х | 1.12 |
| Total pump head required | d | - | | | | - | 13.34' |

(4) Now select a pump that supplies 5 GPM with at least 13.34' head capability. Note: If desired, recalculation can be done with another line size to vary pump requirement.

| Table 1 | | Piping Pressure Loss, ft/1 ft. (type K copper) | | | | | | | | | | | | | | | | |
|-----------|------|--|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Nominal | | GPM | | | | | | | | | | | | | | | | |
| Pipe Size | 1 | 1.25 | 1.5 | 1.75 | 2 | 2.25 | 2.5 | 2.75 | 3 | 3.25 | 3.5 | 3.75 | 4 | 4.5 | 5 | 6 | 7 | 8 |
| 1/2" | .030 | .048 | .065 | .083 | .100 | .125 | .150 | .175 | .200 | - | - | - | - | - | - | - | - | - |
| 3/4" | .005 | .009 | .012 | .016 | .019 | .024 | .029 | .034 | .039 | .045 | .050 | .056 | .062 | .077 | .092 | .130 | - | - |
| 1" | - | - | - | - | .005 | .006 | .007 | .008 | .009 | .011 | .012 | .014 | .015 | .019 | .023 | .033 | .042 | .053 |
| 1 1/4" | - | - | - | - | - | - | - | - | - | - | - | - | .005 | .007 | .008 | .011 | .015 | .018 |

| Table 2 | Pressure Drop Correction | | | | | | | | | | | | |
|----------|--------------------------|------|------|--|--|--|--|--|--|--|--|--|--|
| % Glycol | 140°F 160°F 180° | | | | | | | | | | | | |
| 10 | 1.04 | 1.04 | 1.02 | | | | | | | | | | |
| 20 | 1.08 | 1.07 | 1.04 | | | | | | | | | | |
| 30 | 1.13 | 1.11 | 1.08 | | | | | | | | | | |
| 40 | 1.19 | 1.16 | 1.12 | | | | | | | | | | |
| 50 | 1.24 | 1.21 | 1.17 | | | | | | | | | | |

| Table 3 | Equivalent ft. of pipe | | | | | | | | | | | |
|-----------|------------------------|-----------|-------|------------|--|--|--|--|--|--|--|--|
| Pipe Size | 90° SR el | 90° LR el | 45°el | gate valve | | | | | | | | |
| 1/2" | 1.5 | 0.8 | 1 | 1 | | | | | | | | |
| 3/4" | 2 | 1 | 1.4 | 1.4 | | | | | | | | |
| 1" | 2.7 | 1.3 | 1.9 | 1.9 | | | | | | | | |
| 1 1/4" | 3.6 | 1.8 | 2.5 | 2.5 | | | | | | | | |

Maximum Line Lengths for Heating Coils

Using factory installed circulator

All line lengths are total for supply and return

| | Nominal | | | | | | Maxi | mum | Sup | oly Pi | pe Le | ngth | (ft.) t | ype I | (сор | per | | | | | |
|------------|-----------|-----|-----|-----|-----|-----|------|-----|-----|--------|-------|------|---------|-------|-------|-----|-----|-----|---|---|---|
| Model Size | Pipe Size | | | | | | | | | | GPN | N | | | | | | | | | |
| | (ID) | 1 | 1.3 | 1.5 | 1.8 | 2 | 2.3 | 2.5 | 2.8 | 3 | 3.3 | 3.5 | 3.8 | 4 | 4.3 | 4.5 | 4.8 | 5 | 6 | 7 | 8 |
| 8 | 1/2" | 256 | 148 | 98 | 70 | 51 | 33 | 20 | 12 | 5 | - | - | - | - | - | - | - | - | - | - | - |
| U | 3/4" | - | • | - | 454 | 351 | 251 | 186 | 140 | 105 | • | - | - | - | • | • | - | - | - | - | - |
| | 3/4" | - | - | - | - | - | - | - | - | 126 | 97 | 75 | 57 | 43 | 30 | 19 | 11 | 4 | - | - | - |
| 12 | 1" | - | • | - | - | - | - | • | • | - | 497 | 397 | 319 | 257 | 200 | 156 | 120 | 90 | - | - | - |
| | 1 1/4" | - | - | - | - | - | - | • | • | - | • | - | - | - | • | 514 | 405 | 315 | - | - | - |
| | 3/4" | - | - | - | - | - | - | - | - | 126 | 97 | 75 | 57 | 43 | 30 | 19 | 11 | 4 | - | - | - |
| 16 | 1" | - | • | - | - | - | - | • | • | - | 497 | 397 | 319 | 257 | 200 | 156 | 120 | 90 | - | - | - |
| | 1 1/4" | - | • | - | - | • | - | • | • | - | • | - | - | - | • | 514 | 405 | 315 | - | - | - |
| | 3/4" | - | - | - | - | - | - | - | - | 123 | 94 | 72 | 54 | 40 | 27 | 16 | 8 | - | - | - | - |
| 20 | 1" | - | - | - | - | - | - | - | - | - | 485 | 382 | 306 | 244 | 187 | 143 | 106 | 77 | - | - | - |
| | 1 1/4" | - | - | - | - | - | - | • | • | - | • | - | - | - | • | 476 | 367 | 278 | - | - | - |

Notes:

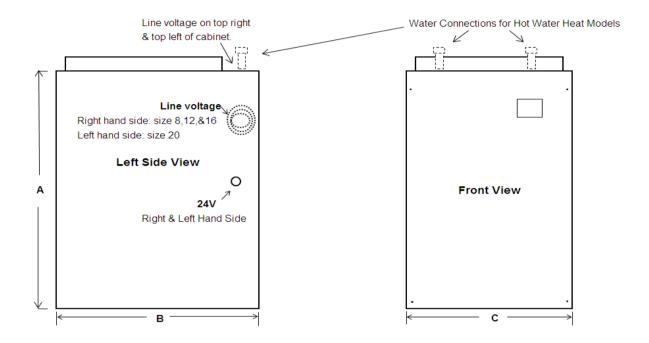
- 1. Line lengths are based on water only. To adjust maximum line lengths for glycol, divide length by the factors shown in Table 2.
- 2. IMPORTANT: Glycol should never be used in a potable water system.
- 3. All lengths are based on closed loop systems.
- 4. Line lengths within the shaded areas should not be used when a water heater is the source of heat. For these line lengths, excessive line temperature loss will occur and must be accounted for.
- 5. Supply and return lines must be properly insulated to reduce temperature loss and to prevent freezing when passing through an unconditioned space.
- 6. All lengths include (12) 90° short radius elbows. To adjust for extra or fewer fittings, use the factors in Table 1.
- 7. Always use full flow ball or gate valves to minimize pressure drop.

| Table 1 | Equivalent ft. of pipe | | | | | | | | | | | |
|-----------|------------------------|-----------|--------|------------|--|--|--|--|--|--|--|--|
| Pipe size | 90° SR el | 90° LR el | 45° el | gate valve | | | | | | | | |
| 1/2" | 1.5 | 0.8 | 1 | 1 | | | | | | | | |
| 3/4" | 2 | 1 | 1.4 | 1.4 | | | | | | | | |
| 1" | 2.7 | 1.3 | 1.9 | 1.9 | | | | | | | | |
| 1 1/4" | 3.6 | 1.8 | 2.5 | 2.5 | | | | | | | | |

| Table 2 | Fluid Temperature | | | | | | | | | | | |
|----------|-------------------|--------|------|--|--|--|--|--|--|--|--|--|
| % Glycol | 140° F | 180° F | | | | | | | | | | |
| 10 | 1.04 | 1.04 | 1.02 | | | | | | | | | |
| 20 | 1.08 | 1.07 | 1.04 | | | | | | | | | |
| 30 | 1.13 | 1.11 | 1.08 | | | | | | | | | |
| 40 | 1.19 | 1.16 | 1.12 | | | | | | | | | |
| 50 | 1.24 | 1.21 | 1.17 | | | | | | | | | |

Dimensions

| | | | | Supply Du | ct Opening | Return Duc | t Opening | |
|-----------|--------|--------|--------|------------|------------|------------|------------|--|
| Unit Size | A (in) | B (in) | C (in) | Depth (in) | Width (in) | Depth (in) | Width (in) | |
| 08 & 12 | 27 | 20 1/2 | 17 1/2 | 16 | 15 1/2 | 19 1/4 | 16 | |
| 16 | 28 | 20 1/2 | 21 | 16 | 19 | 19 1/4 | 19 1/2 | |
| 20 | 28 | 20 1/2 | 24 1/2 | 16 | 22 1/2 | 19 1/4 | 23 | |





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